Atty Dkt. No.: ZGNX-111 USSN: 10/539,964

## **AMENDMENTS TO THE CLAIMS:**

1. (Original) A method of testing the strength of a glass container, comprising pressurizing the container, the container failing the test if it breaks,

wherein the container is pressurized to be subjected to a pressure profile which in a first stage increases from a starting pressure to a peak pressure at a first average rate of pressure increase, and which in a second stage decreases from the peak pressure to the starting pressure at a second, greater, average rate of pressure decrease.

- 2. (Original) A method as claimed in claim 1, wherein the second stage of the pressure profile involves reducing the pressure substantially instantaneously to the starting pressure.
- 3. (Currently Amended) A method as claimed in any preceding claim in claim 2, wherein the starting pressure is atmospheric pressure.
- 4. (Original) A method as claimed in claim 3, wherein the first stage of the pressure profile involved ramping the pressure substantially linearly to the peak pressure.
- 5. (Currently Amended) A method as claimed in any preceding claim 1, wherein pressurizing the container comprises filling the container with a liquid and pressurizing the liquid.
- 6. (Original) A method as claimed in claim 5, wherein the pressure is applied by first sealing the container and applying the pressure hydrostatically using the liquid.
- 7. (Original) A method as claimed in claim 6, wherein the water is used to apply the pressure hydrostatically.
- 8. (Original) A method as claimed in 6 or 7, wherein the container seal is applied using an o-ring which seals under hydrostatic pressure.

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9. (Original) A method as claimed in claim 8, wherein the pressure is released in the second stage by opening a hydraulic valve.

- 10. (Original) A method as claimed in claim 8, wherein the pressure is applied using a mechanical servo driven drive and the pressure is released in the second stage by a pneumatic cylinder.
- 11. (Currently Amended) A method as claimed in any preceding claim in claim 1, wherein the container is subjected to a plurality of tests.
- 12. (Currently Amended) A method as claimed in any preceding claim in claim 1, wherein the first stage of the pressure profile has a duration of 30 250mns.
- 13. (Original) A method as claimed in claim 12, wherein the first stage of the pressure profile has a duration of 40 70mns.
- 14. (Currently Amended) A method as claimed in any preceding claim in claim 1, wherein the second stage of the pressure profile has a duration of 0-10ms.
- 15. (Original) A method as claimed in claim 14, wherein the second stage of the pressure profile has a duration of 0-2ms.
- 16. (Currently Amended) A method as claimed in any preceding claim in claim 1, wherein the second stage immediately follows the first stage.
- 17. (Currently Amended) A method as claimed in any preceding claim in claim 1, wherein the peak pressure is in the range 300-900 Bar.
- 18. (Original) A method as claimed in claim 17, wherein the peak pressure is in the range 300-700 Bar.

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19. (Currently Amended) A method as claimed in any preceding claim one of claims 1, 2, 3, 4, 5, 11, 14 and 16, wherein the pressure to which the container is controlled using feedback from a pressure sensor.

- 20. (Currently Amended) A method as claimed in any preceding claim 19, wherein the container comprises a glass capsule for a needle-less injector.
- 21. (Currently Amended) A method of testing a batch plurality of containers, comprising: applying to each container of the batch a method as claimed in any preceding claim a plurality of containers a method comprising the steps of:

pressurizing each container to a pressure profile which in a first stage increases from a starting pressure to a peak pressure at a first average rate of pressure increase, and which in a second stage decreases from the peak pressure to the starting pressure at a second, greater, average rate of pressure decrease; and

determine if each container break as an indication of test failure.